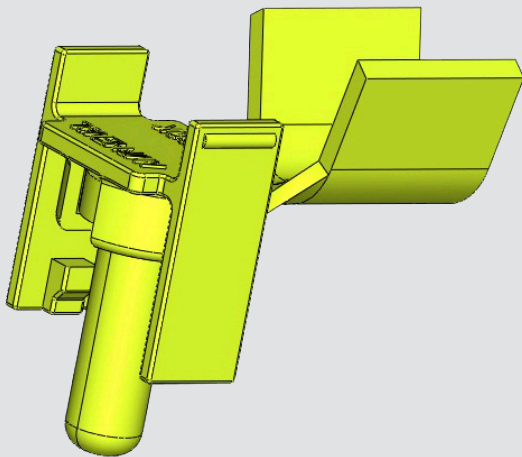
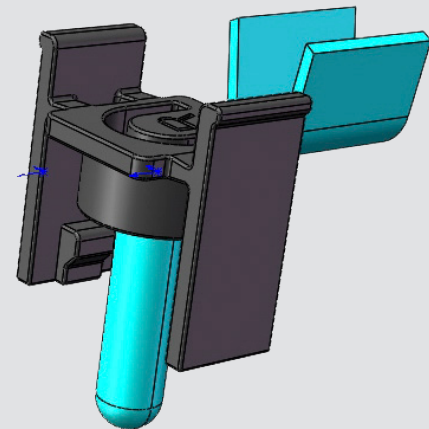


CABLE ASSEMBLY WORK INSTRUCTION  
**2.4mm & 3.6mm WTB Crimp**



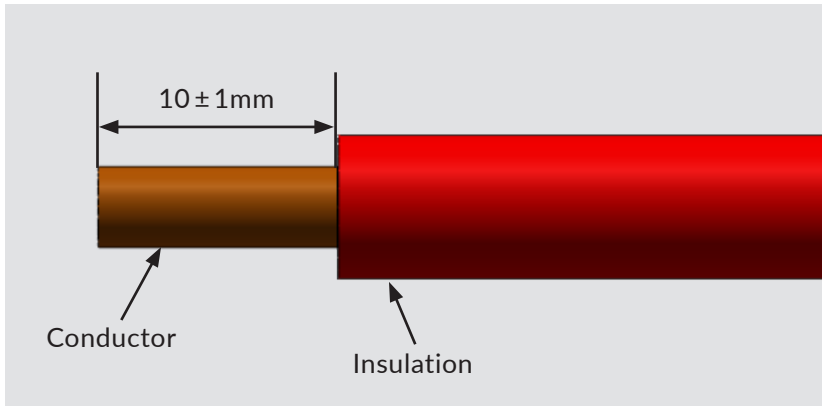
C10-729922-000



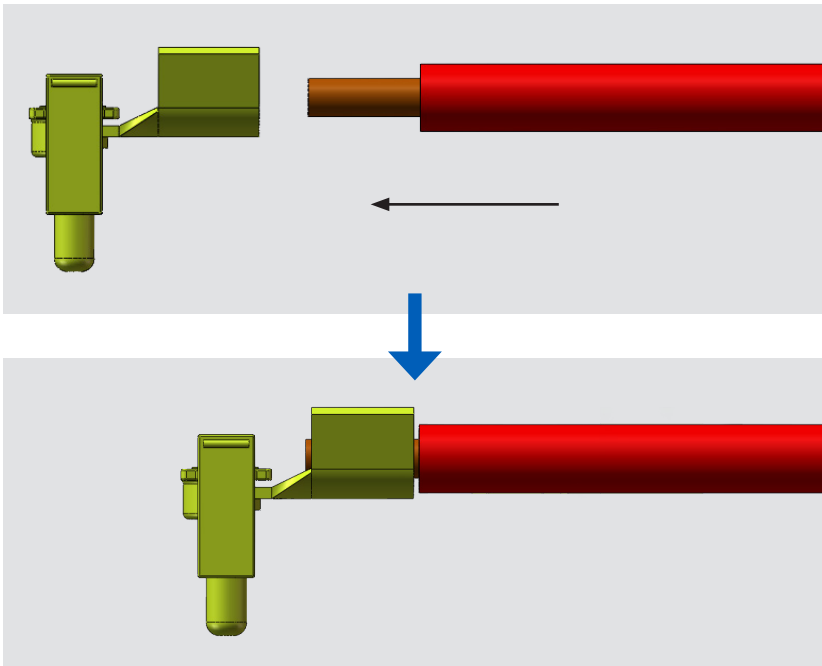
C10-729455-000

# Part 1: 3.6mm WTB Crimp Work Instruction

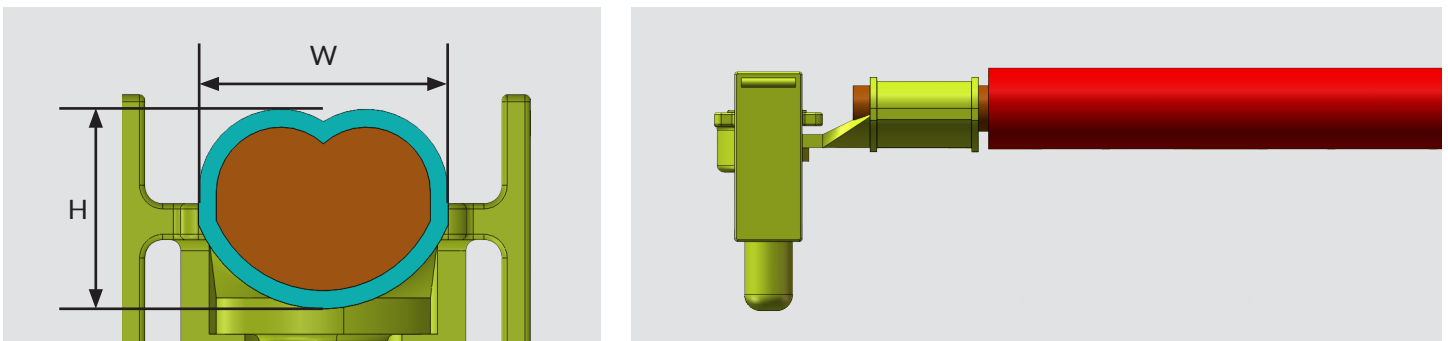
**Step 1:** Strip the wire outer jacket per dimension as shown below:



**Step 2:** Put the conductor of cable into the lug (cable is recommended 8AWG)



**Step 3:** Crimp the lug per dimension as shown below:

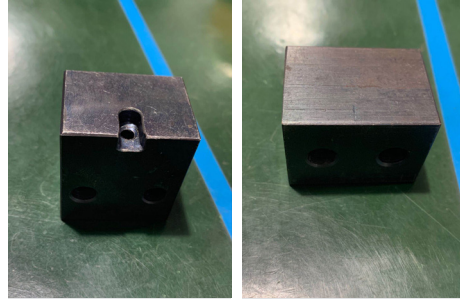


Recommend crimp width "W" is 6.7+0.tmm ; Recommend crimp height "H" is 4'55\*0'1mm

## Recommended crimp tooling:



Super Mute  
Terminal Machines



Positioning Fixture



Die



Step (1)



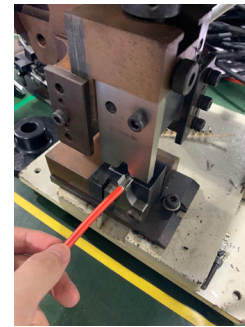
Step (2)



Step (3)



Step (4)



Step (5)

**Step (1):** Assemble the fixture with the Super Mute Terminal Machines.

**Step (2):** Assemble the bottom die and positioning fixture with bolts.

**Step (3):** Assemble the top die and positioning fixture with bolts.

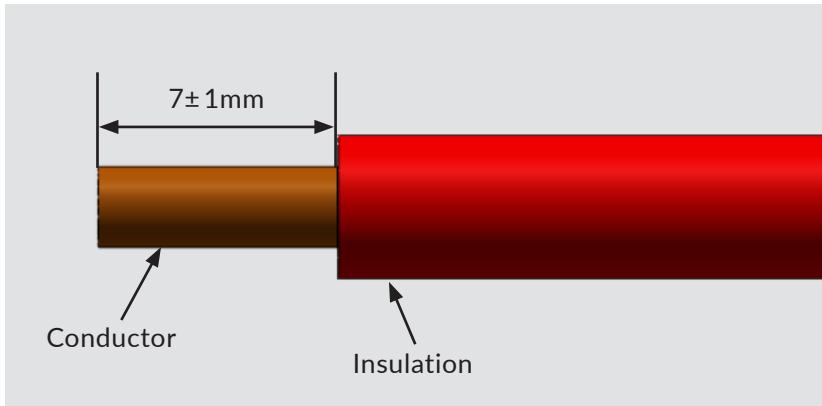
**Step (4):** Place the crimp pin onto the bottom die.

**Step (5):** Place the wire onto the crimp pin.

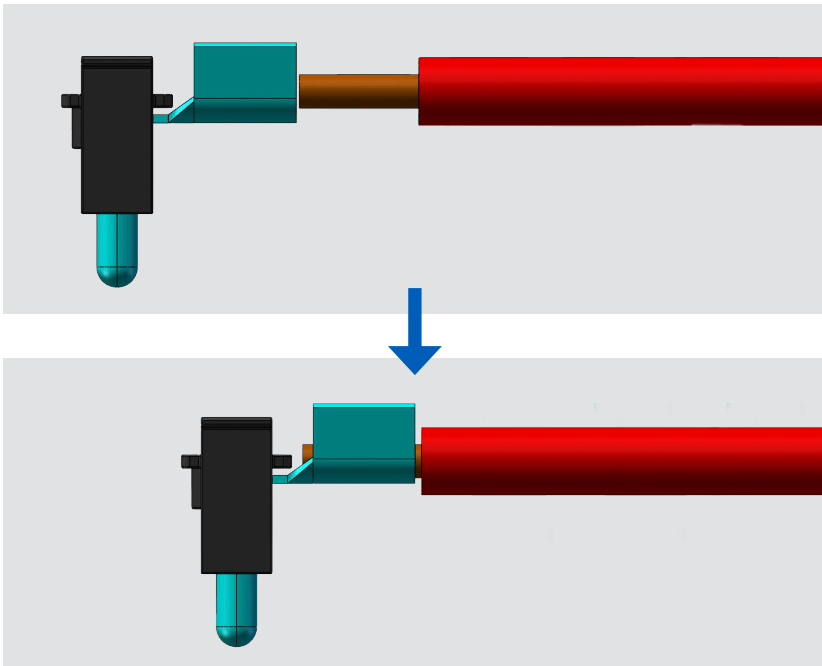
**Step (6):** Start button to crimp, crimp finish.

# Part 2: 2.4mm WTB Crimp Work Instruction

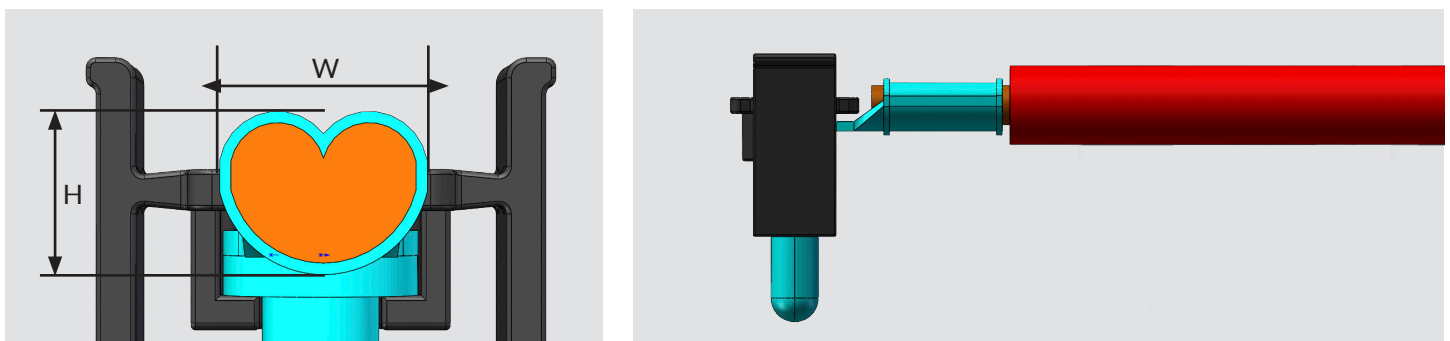
**Step 1:** Strip the wire outer jacket per dimension as shown below:



**Step 2:** Put the conductor of cable into the lug (cable is recommended 12AWG)



**Step 3:** Crimp the lug per dimension as shown below:

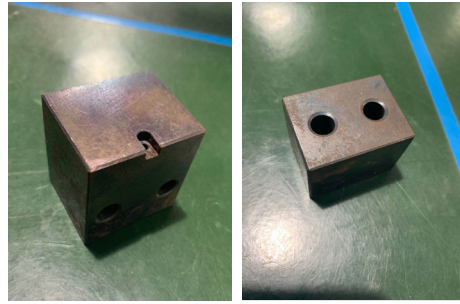


Recommend crimp width "W" is  $3.9+0.1\text{mm}$  ; Recommend crimp height "H" is  $2.6+0.1\text{mm}$

**Recommended crimp tooling:**



Super Mute  
Terminal Machines



Positioning Fixture



Die



Step (1)



Step (2)



Step (3)



Step (4)



Step (5)

**Step (1):** Assemble the fixture with the Super Mute Terminal Machines.

**Step (2):** Assemble the bottom die and positioning fixture with bolts.

**Step (3):** Assemble the top die and positioning fixture with bolts.

**Step (4):** Place the crimp pin onto the bottom die.

**Step (5):** Place the wire onto the crimp pin.

**Step (6):** Start button to crimp, crimp finish.